

**Silicone Pads - general**

**SICATECH A/S** is a worldwide leading manufacturer of pads, with over 1500 different varieties, the next pages includes our standard pads, but the shapes might vary a little from the picture – please ask if you want a picture of a specific pad

We have many distinct types and shapes of special pads, please ask and we will help you find the best solution for your printing application.

We will be happy to work with you and develop a pad for your needs.

**If we don't have the right one,  
we will make the right one!**

Our silicone pads are made standard on wood socket with M6, aluminium or steel socket, but other solutions are possible.






We offer a special customized padholder with magnetic click attachment which makes it possible to change pads in seconds without screwdriver or setup and it is a very short production stop. The system even includes fitted packaging for delivery of pads and return of the steel sockets



Silicone Pads lasts 50 – 100.000 prints in ideal cases depending on:

- Print quality
- Type of ink
- The pads shape, size and hardness
- The parts shape and surface structure

**Silicone Pads - models**

	<b>Series 100</b> Print area: round		<b>Series 600</b> Print area: rectangular
	<b>Series 150</b> Print area: rectangle		<b>Series 650</b> Print area: rectangular
	<b>Series 200</b> Print area: round		<b>Series 700</b> Print area: rectangular
	<b>Series 250</b> Print area: round		<b>Series 800</b> Print area: rectangular
	<b>Series 300</b> Print area: round		<b>Series 850</b> Print area: rectangular
	<b>Series 400</b> Print area: round		<b>Series 900</b> Print area: rectangular
	<b>Series 450</b> Print area: round recta ngle		<b>Series 950</b> Print area: rectangular
	<b>Series 500</b> Print area: round		Special pad designed according to customers wishes
	<b>Series 550</b> Print area: Round		

**SICATECH – padholder magnetic**



**SICATECH padholder**, with magnetic fast attachment makes it easy and fast to change silicone pad and keep the placement.

**SICATECH – click attachment**



We offer a special customized padholder with magnetic click attachment which makes it possible to change pads in seconds without screwdriver or setup and it is a very short production stop.



Here are examples of magnetic click attachments



The Click attachment can be combined with special fitted packaging for delivery of pad and return of steel sockets

**SICATECH – magnetic quick release**



Part no.  
210000048 Dovetail Y for pad



Part no.  
107101102-20 Support f.padholder 20mm  
101101102-35 Support f.padholder 35mm  
107101102-60 Support f.padholder 60mm



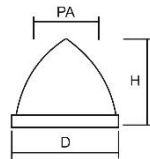
Part no.  
200000362 Magnet clamp w.2 magnets  
200000365 Magnet clamp w.4 magnets



Part no.  
200000363 Universal steel socket

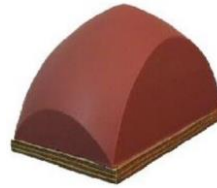
**Silicone pads Series 100**


Print area

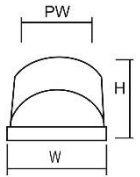
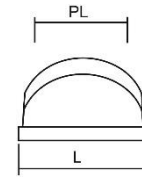


shapes might vary

Part no.	PA Print- Area	D Diameter	H Height
BT37A	7	9	12
BT11A	8	12	16
BT100A	12	15	13
BT80	15	27	22
T30	17	22	20
BT106	20	35	35
HAB101	20	40	46
BT35	21	29	30
BT110	23	35	29
HAB102	25	49	51
BT42	25	35	29
T40	26	36	32
T07	38	64	55
HAB104	45	78	65
BT70	55	87	74
HAB107	55	83	70
BT122	57	87	75
BT191	59	100	89
BT290	60	98	80
HAB105	60	98	80
T08	60	82	62
BT119	63	79	78
BT124	65	107	71
HAB106	70	119	83
BT192	70	87	75

**Silicone pads Series 150**


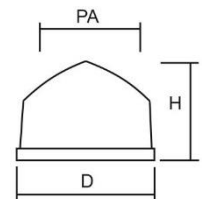
Print area



Part no.	PL Print- length	PW Print- width	L Length	W Width	H Height
T103	9	13	20	20	24
T226	40	50	79	66	50
HAB150	50	60	122	74	82
BT195	55	90	125	80	94
BT261	60	100	123	85	68
BT194	60	88	125	80	94
T24/1	65	75	108	108	68
BT124/1	70	80	107	80	71
BT189	70	80	120	80	80

**Silicone pads Series 200**


Print area



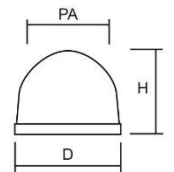
Part no.	PA Print- Area	D Diameter	H Height
T129A	6	9	19
T124A	7	11	19
T208	9	18	18
BT105	15	35	42
BT101	16	17	28

**Silicone pads Series 200 – cont.**

BT102	18	20	27
BT56	20	27	24
BT103	20	31	24
BT131	20	40	24
BT133	20	29	24
T06	21	30	25
T03	28	35	40
BT133	20	29	24
T06	21	30	25
T03	28	35	40
HAB201	30	39	35
BT128	33	40	33
HAB202	35	50	42
T71	35	43	42
BT150	40	46	40
BT151	40	46	39
T14	40	65	58
HAB203	45	59	49
T208	45	62	57
BT117	50	69	57
T09	51	61	48
BT160	52	65	60
BT161	52	65	60
T44	53	65	58
HAB204	60	77	53
HAB205	75	99	65
BT701	75	97	60
BT118	78	97	67
T23	80	97	62
BT126	82	96	88
BT140	85	106	93
BT125	88	125	95
BT142	90	110	93
BT143	90	110	92
BT241	90	95	25
BT145	100	139	110
HAB207	105	138	92

**Silicone pads Series 250**

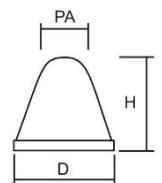

Print area



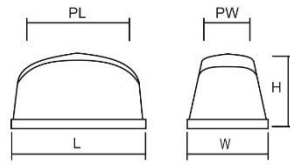
Part no.	PA Print- Area	D Diameter	H Height
BT65	15	18	24
BT60	15	19	25
BT69	17	20	24
BT90	38	50	56
BT114	40	60	60
BT115	40	64	48
BT116	55	69	57
BT193	75	97	78
BT120	78	114	74
BT121	78	98	60
BT360	80	114	74
T24	80	108	68
BT61	90	109	88

**Silicone pads Series 300**


Print area



Part no.	PA Print- Area	D Diameter	H Height
BT104	18	20	25
HAB304	20	34	37
T83	23	30	30
HAB301	30	55	50
BT74	40	87	87
T66	41	65	50
BT75	45	87	87
T16	60	80	70

**Silicone pads Series 400**


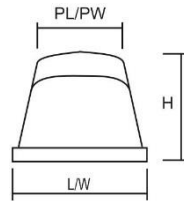
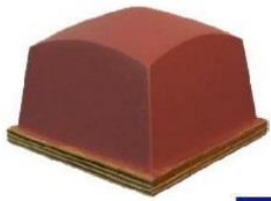
Print area



Part no.	PL Print-length	PW Print-width	L Length	W Width	H Height
T67A	11	8	14	11	22
BT200A	13	6	18	13	22
T59A	17	9	21	15	25
HAB416A	20	10	30	19	25
T10A	18	14	25	21	24
BT231	35	15	55	25	42
T90/1	35	16	55	25	42
T90	42	16	55	25	42
BT177	27	20	42	34	39
T60/1	68	20	90	56	45
T128	84	21	96	38	56
HAB402	30	22	44	35	40
BT214	70	22	86	35	54
BT210	32	24	47	47	43
T68	50	24	79	36	50
HAB407	55	25	80	40	43
HAB410	45	25	60	39	43
T20	40	26	54	37	33
T76	54	26	74	45	46
T80	70	26	84	38	53
BT203	45	27	56	38	35
T70	45	28	55	35	42
HAB403	42	30	60	45	49
BT215	50	30	61	43	57
BT277	42	30	70	45	49
T110	60	30	79	50	58
T31	115	30	132	46	60
T106	68	34	83	58	58
HAB404	55	35	75	54	59
HAB408	70	35	110	51	58

**Silicone pads Series 400 – cont.**

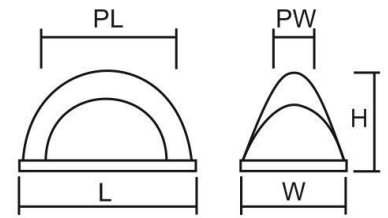
T36	50	35	64	48	57
BT216	66	35	80	55	48
BT233	48	35	56	45	49
T29	100	35	130	60	30
T11081	70	38	83	50	56
T97	175	38	195	98	100
BT253	72	39	95	57	56
HAB409	70	40	85	53	66
BT217	56	40	68	60	55
T50	58	40	73	59	47
BT267	90	40	145	75	90
BT219	52	41	75	60	50
T113	48	44	66	63	60
HAB405	65	45	92	66	69
T1111/1	72	48	88	63	56
T1111/2	84	48	96	60	62
T411	60	50	100	76	80
T412	65	55	94	76	64
T406	80	55	110	76	78
BT276	70	55	104	69	66
BT302	110	57	131	84	72
T121	83	58	100	70	63
BT255	85	58	103	73	63
T84	89	58	105	77	63
T96	250	60	285	104	130
T98/1	77	64	85	71	65
T98	77	64	85	71	65
T38	100	66	115	85	68
T201	175	68	193	96	106
BT270	85	70	140	104	80
T123	87	75	98	89	68
T35	115	75	138	100	66
HAB417	150	80	198	110	70
T99	125	98	159	127	90
BT285	150	110	179	134	87
BT279	245	100	297	120	111
BT600	330	130	370	165	130

**Silicone pads Series 450**


Print area



Part no.	PL Print-length	PW Print-width	L Length	W Width	H Height
T85	12	12	18	18	23
BT46	14	14	18	18	23
BT97	14	14	18	18	26
T33	26	26	34	34	36
BT281	36	36	43	43	51
T89	38	38	48	48	38
BT208	38	38	48	48	42
T126	40	40	64	64	60
BT146	50	50	70	70	65
BT165	50	50	78	78	66
BT67	58	58	77	77	46
T52	60	60	78	78	66
T19	68	68	94	94	66
BT248	75	75	78	78	20
BT167	105	105	142	142	100
BT168	105	105	142	142	100

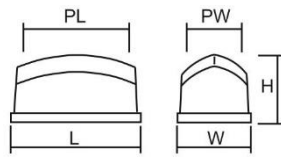
**Silicone pads Series 500**


Print area



Part no.	PL Print-length	PW Print-width	L Length	W Width	H Height
T04	34	9	57	34	35
HAB500	35	15	57	37	40
HAB501	35	15	63	37	40
HAB511	35	15	57	31	40
HAB512/240		17	55	35	52
HAB513/340		17	55	30	52
T78	45	18	76	49	40
BT320	60	18	99	53	52
T502	50	20	82	50	52
HAB512	50	20	80	35	52
BT265	90	20	160	81	77
T93	65	20	102	55	50
BT220	65	22	100	53	50
HAB513	55	22	98	40	56
BT93	70	23	110	55	53
HAB503	60	25	97	52	56
BT266	120	25	200	63	59
HAB504	90	30	138	64	68
BT225	80	35	125	70	60
T91	65	35	95	59	54

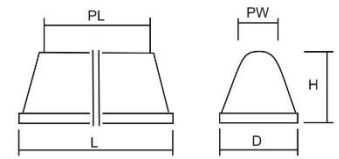


**Silicone pads Series 550**


Print area



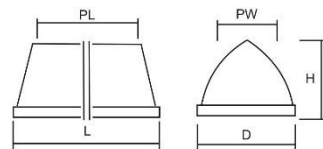
Part no.	PL Print-length	PW Print-width	L Length	W Width	H Height
BT112	40	9	66	41	48
BT328	70	35	94	52	55
BT243	100	42	138	78	70
BT264	145	42	185	78	70
BT41	170	110	230	150	110

**Silicone pads Series 650**


Print area



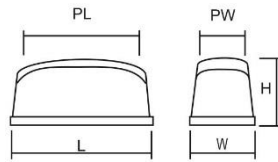
Part no.	PL Print-length	PW Print-width	L Length	W Width	H Height
BT88	78	7	84	11	22
BT91	92	7	98	11	22
BT87	15	8	19	13	22
T211/1	20	8	47	31	30
BT258	42	10	49	26	27
BT213	215	10	229	26	27
BT211	35	12	48	32	35
BT95	46	14	56	30	40
BT297	230	15	244	70	70
BT59	270	15	285	27	31
BT293	110	16	116	22	27
BT280	24	18	57	40	40
HAB650	60	20	96	50	41
HAB651	150	20	184	50	41
HAB652	210	20	145	50	41
BT137	130	20	137	50	41
T69	140	25	205	59	55
BT199	65	30	111	65	58
BT245	88	42	94	48	29

**Silicone pads Series 600**


Print area



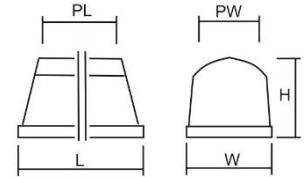
Part no.	PL Print-length	PW Print-width	L Length	W Width	H Height
HAB610	275	14	304	40	36
BT242	135	15	140	30	33
T01	50	20	65	35	39
T01/1	20	20	39	35	39
BT209	68	20	84	35	39
BT252	490	28	519	60	49
HAB612	255	35	289	85	48
HAB611	360	40	404	87	65

**Silicone pads Series 700**


Print area



Part no.	PL Print-length	PW Print-width	L Length	W Width	H Height
BT64	11	8	14	10	22
BT94	12	8	16	10	22
BT96	13	8	16	10	21
BT153	52	12	60	18	30
BT21	42	13	53	25	45
BT98	26	14	19	18	25
BT99A	36	14	39	18	25
BT206	28	14	31	18	28
BT228	18	15	22	18	26
T11	34	16	46	28	39
T77	33	18	45	30	32
BT157	40	22	55	37	37
BT250	80	22	99	35	53
BT288	50	23	64	34	53
BT226	74	28	101	45	54
BT218	80	30	95	43	52
T88	115	30	131	46	58
BT221	60	38	78	52	48
BT317	125	40	135	57	67
HAB701	75	40	95	56	68
HAB702	150	40	206	58	68
BT263	115	40	145	57	68
BT451	88	42	98	53	68
BT451/1	88	42	98	53	53
BT249	110	42	127	53	66
T05	103	50	129	67	60
BT222	40	55	73	56	48
BT295	235	155	280	185	137

**Silicone pads Series 800**


Print area

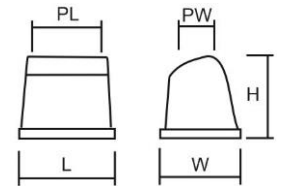



Part no.	PL Print-length	PW Print-width	L Length	W Width	H Height
HAB800A	78	3	83	5	12
HAB413	62	5	71	10	20
BT25	10	6	30	10	26
BT24	16	6	30	10	26
BT23	20	6	30	10	26
BT22	40	6	60	10	26
BT51	46	6	60	10	26
BT75/1	20	7	25	8	14
BT75/3	28	7	25	8	14
BT75	40	7	45	8	14
BT48	62	8	71	10	20
BT301	34	10	40	13	24
HAB801	190	10	202	20	22
BT12	10	12	13	20	23
BT13	46	12	49	20	23
BT14	70	12	76	20	23
BT16	185	12	195	20	23
BT49	270	13	290	20	24
BT39	14	13	18	22	23
BT204	32	14	35	17	28
T42	65	14	72	22	23
T58	190	14	210	22	23
HAB804	130	15	143	28	30
T122	66	16	74	22	27
BT79	48	20	56	33	36
BT275	39	20	57	40	53
HAB805	270	20	286	37	36
BT417	285	20	297	28	38
BT237	26	22	27	35	33
BT207	28	22	91	43	41



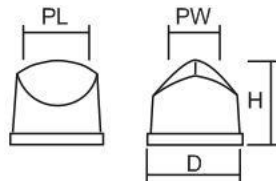
**Silicone pads Series 800 – cont.**

BT251	52	22	71	35	31
BT246	62	22	91	43	41
T02	275	22	294	36	36
HAB811	30	23	345	35	39
BT17	55	23	60	35	36
BT77	75	23	85	35	36
BT180	83	23	96	36	36
BT18	95	23	100	35	36
T79	100	24	11	34	33
T18	75	25	91	35	33
BT244	108	25	129	36	33
BT212	112	25	130	37	37
BT45	41	26	51	35	35
BT185	230	30	272	49	54
HAB809	45	35	62	54	52
HAB808	65	35	90	54	52
HAB802	85	35	103	54	52
HAB810	95	35	112	54	52
HAB803	160	35	183	54	52
BT205	42	40	92	64	62
BT236	110	40	158	64	64
BT259	330	40	340	70	50
BT271	80	45	101	79	68
BT232	89	45	12	50	65
BT230	78	48	122	59	67
BT235	98	48	145	64	64
T62	85	50	150	85	70
BT232/1	85	50	124	56	58
BT262	90	50	108	62	59
T63	100	50	155	65	64
BT240	200	50	247	63	60
HAB806	320	50	346	67	58
BT254	365	50	422	65	70
BT296	450	55	460	110	70
BT234	95	60	141	82	65
BT163	200	70	255	110	69

**Silicone pads Series 850**

 Print area
 

Part no.	PL Print-length	PW Print-width	L Length	W Width	H Height
BT73A	72	8	79	12	17
T56/2	21	9	24	12	15
T56/1	37	9	40	12	15
T56	57	9	64	12	15
BT299	83	9	104	12	17
BT201	34	10	36	13	27
BT202	45	10	47	13	27
BT350	57	10	60	13	27
T107	85	10	95	14	19
T119	43	11	50	17	20
BT247	70	13	75	18	24
BT47	70	13	75	18	24
T17	198	13	210	18	24
BT49	278	13	290	20	24
BT239	25	15	35	28	31
BT44	32	15	42	35	35
BT268	28	18	52	31	49
BT205/1	42	20	90	38	60
BT298	75	28	94	54	50

**Silicone pads Series 900**



Print area

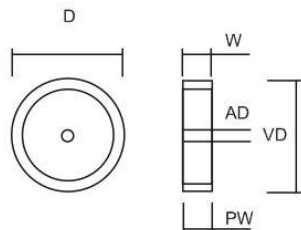


Part no.	PL Print-length	PB Print-width	D Diameter	H Hight
BT111	30	22	60	49
BT66	38	35	70	60
T28	40	25	64	62
BT68	45	30	70	58
BT108	45	30	70	70
BT123	55	40	82	67

**Silicone pads – examples on special made**



**Silicone pads Series 950**



Print area



Part no.	PL Print-length	PW Print-width	D Diameter	W Width	AD/VD Axel/ valsdia.
BT446	360	14	200	15	20/186